This Page Is Inserted by IFW Operations and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

Serial Number: 09/652,619

Filing Date: August 31, 2000

Title: METHOD FOR FORMING A METALLIZATION LAYER

Page 2 Dkt: 303.085US4

23. (Amended) The integrated [circuitry] <u>circuit</u> of claim 21, wherein the metallization layer fills the contact vias.

24. (Amended) The integrated [circuitry] circuit of claim 21, [wherein the first layer has a

first surface potential and the second layer has a second surface potential, and] wherein the first

surface potential is lower than the second surface potential.

25. (Amended) An integrated circuit, comprising:

a substrate;

a first layer of material formed on the substrate, the first layer having a first surface

voltage;

a second layer of material formed on the first layer, the second layer being patterned, the

second layer having a second surface voltage, the second surface voltage being different than the

first surface voltage; and

a metallization layer formed on the second layer, wherein the metallization layer is

capable of being selectively electro-deposited on the second layer without being deposited on the

first layer using a bipolar modulated voltage because of the first surface voltage and the second

surface voltage.

27. (Amended) The integrated circuit of claim 25, wherein the first layer comprises

polysilicon [poly-silicon] and the second layer comprises titanium nitride.

29. (Amended) An integrated circuit during a process of formation of the integrated circuit,

comprising:

a substrate;

a first layer of material formed on the substrate, the first layer of material having an

exposed surface for an applied first voltage;

an insulator layer formed on the first layer, the insulator layer and the first layer having

contact vias;

(/

Serial Number: 09/652,619

Filing Date: August 31, 2000

METHOD FOR FORMING A METALLIZATION LAYER

a second layer formed on the first layer, the second layer lining the contact vias, the second layer of material having an exposed surface for an applied second voltage, wherein the applied second voltage and the applied first voltage provide a potential difference betwen the first layer of material and the second layer of material; and

a metallization layer on the second layer selectively electro-deposited on the second layer and not on the first layer using a bipolar modulated voltage.

- 91. (Amended) An integrated circuit, comprising:
 - a substrate;
 - a borophosphosilicate glass (BPSG) layer formed on the substrate;
- a first layer of material formed on the BPSG layer, the first layer having contact vias extending through the BPSG layer to the substrate, the first layer having a first surface potential;
- a second layer formed on the first layer, the second layer being patterned, the second layer having a second surface potential different than the first surface potential, the second layer lining the contact vias; and
- a metallization layer formed on the second layer selectively electro-deposited on the second layer and not on the first layer using a bipolar modulated voltage because of the first surface voltage and the second surface voltage.
- (Amended) The integrated circuit of claim 91, wherein [the first layer has a first surface 99. voltage, the second layer has a second surface voltage, and] the first surface voltage is lower than the second surface voltage.
- 100. (New) An integrated circuit, comprising:
 - a substrate;
- a first layer of material formed on the substrate, the first layer having a number of contact vias extending through to the substrate, the first layer having an innate first surface potential;
- a second layer formed on the first layer, the second layer lining the contact vias, the second layer having an innate second surface potential;



Title: METHOD FOR FORMING A METALLIZATION LAYER

Page 4 Dkt: 303.085US4

a metallization layer on the second layer; and wherein the integrated circuit is formed by a method, including:

forming the first layer of material on the substrate;

forming the number of contact vias in the first layer that extend to the substrate;

forming a second layer of material on the first layer of material such that the second layer of material lines the number of contact vias;

- selectively removing portions of the second layer such that the remaining portion of the second layer defines the layout of the metallization layer and the contact vias; and
- selectively electro-depositing the metallization layer on the second layer using a bipolar modulated voltage appropriate for the first surface potential of the first layer of material and the second surface potential of the second layer of material.
- 101. (New) The integrated circuit of claim 100, wherein the metallization layer includes copper.
- 102. (New) The integrated circuit of claim 100, wherein the bipolar modulated voltage as a first duty cycle and a second duty cycle, and the method of forming the integrated circuit includes depositing metal ions on the second layer of material during the first duty cycle, and removing any metal ions from the first layer of material during the second duty cycle that were deposited on the first layer of material during the first duty cycle.
- 103. (New) The integrated circuit of claim 100, wherein the substrate includes borophosphosilicate glass (BPSG).
- 104. (New) The integrated circuit of claim 100, wherein the first layer of material includes polysilicon.

Serial Number: 09/652,619 Filing Date: August 31, 2000

Title: METHOD FOR FORMING A METALLIZATION LAYER

105. (New) The integrated circuit of claim 100, wherein the second layer of material includes a barrier layer material.

106. (New) The integrated circuit of claim 100, wherein the metallization layer includes copper.

107. (New) The integrated circuit of claim 100, wherein: the substrate includes borophosphosilicate glass (BPSG) the first layer of material includes polysilicon; the second layer of material includes titanium nitride; and the metallization layer includes copper.

108. (New) An integrated circuit, comprising:

a substrate;

a first layer of material formed on the substrate, the first layer having a number of contact vias extending through to the substrate;

an insulator layer formed on the first layer;

a second layer formed on the insulator layer, the second layer lining the contact vias;

a metallization layer on the second layer; and

wherein the integrated circuit is formed by a method, including:

forming the first layer of material on the substrate and an insulator layer on the first layer of material;

forming the number of contact vias in the insulator layer and the first layer that extend to the substrate;

forming a second layer of material on the first layer of material;

selectively removing portions of the second layer such that the remaining portion of the second layer defines the layout of the metallization layer and the contact vias:

applying a first surface potential to the first layer of material and a second surface

/

Serial Number: 09/652,619 Filing Date: August 31, 2000

Title: METHOD FOR FORMING A METALLIZATION LAYER

Page 6 Dkt: 303.085US4

potential to the second layer of material; and

selectively electro-depositing the metallization layer on the second layer using a bipolar modulated voltage appropriate for the first surface potential of the first layer of material and the second surface potential of the second layer of material.

- 109. (New) The integrated circuit of claim 108, wherein the metallization layer includes copper.
- 110. (New) The integrated circuit of claim 108, wherein the bipolar modulated voltage as a first duty cycle and a second duty cycle, and the method of forming the integrated circuit includes depositing metal ions on the second layer of material during the first duty cycle, and removing any metal ions from the first layer of material during the second duty cycle that were deposited on the first layer of material during the first duty cycle.
- 111. (New) The integrated circuit of claim 108, wherein the substrate includes borophosphosilicate glass (BPSG).
- 112. (New) The integrated circuit of claim 108, wherein the first layer of material includes polysilicon.
- 113. (New) The integrated circuit of claim 108, wherein the second layer of material includes a barrier layer material.
- 114. (New) The integrated circuit of claim 108, wherein the metallization layer includes copper.
- 115. (New) The integrated circuit of claim 108, wherein: the substrate includes borophosphosilicate glass (BPSG)



Serial Number: 09/652,619 Filing Date: August 31, 2000

Title: METHOD FOR FORMING A METALLIZATION LAYER

the first layer of material includes polysilicon; the second layer of material includes titanium nitride; and the metallization layer includes copper.

- 116. (New) An integrated circuit during a process of formation of the integrated circuit, including:
 - a substrate;
- a first layer of material having a first surface potential and a number of vias extending to the substrate;
- a second layer of material having a second surface potential deposited on the first layer of material, the second layer lining the contact vias, the second layer of material being patterned;
- a metallization layer selectively deposited on the second layer of material using a bipolar modulated voltage having a first duty cycle and a second duty cycle such that metal ions are deposited on the second layer of material during the first duty cycle and metal ions that were deposited on the first layer of material during the first duty cycle are removed from the first layer of material during second duty cycle.
- 117. (New) The integrated circuit of claim 116, wherein the first surface potential includes an innate first surface potential and the second surface potential includes an innate second surface potential.
- 118. (New) The integrated circuit of claim 116, wherein the first surface potential includes an applied first surface potential and the second surface potential includes an applied second surface potential.
- 119. (New) The integrated circuit of claim 116, wherein the substrate includes borophosphosilicate glass (BPSG).



Serial Number: 09/652,619 Filing Date: August 31, 2000

Title: METHOD FOR FORMING A METALLIZATION LAYER

120. (New) The integrated circuit of claim 116, wherein the first layer of material includes polysilicon.

- 121. (New) The integrated circuit of claim 116, wherein the second layer of material includes a barrier layer material.
- 122. (New) The integrated circuit of claim 116, wherein the metallization layer includes copper.
- 123. (New) The integrated circuit of claim 116, wherein:
 the substrate includes borophosphosilicate glass (BPSG)
 the first layer of material includes polysilicon;
 the second layer of material includes titanium nitride; and
 the metallization layer includes copper.
- 124. (New) An integrated circuit, comprising: a substrate;
- a first layer of material formed on the substrate, the first layer having contact vias extending through to the substrate, the first layer having a first surface voltage;
- a second layer formed on the first layer, the second layer lining the contact vias, the second layer having a second surface voltage; and
 - a metallization layer formed on the second layer.
- 125. (New) The integrated circuit of claim 124, wherein the metallization layer includes a copper metallization layer.
- 126. (New) The integrated circuit of claim 125, wherein the first layer of material includes doped polysilicon.

(//

- (New) The integrated circuit of claim 125, wherein the first layer of material includes 127. undoped polysilicon.
- (New) The integrated circuit of claim 125, wherein the first layer of material includes 128. germanium.
- (New) The integrated circuit of claim 125, wherein the second layer includes titanium 129. nitride.
- (New) The integrated circuit of claim 125, wherein the second layer includes a barrier 130. layer material.
- (New) The integrated circuit of claim 125, wherein the first layer and the second layer 131. have a thickness on the order of 100 to 500 Å.
- (New) The integrated circuit of claim 125, wherein the copper metallization layer fills the 132. contact vias.
- 133. (New) The integrated circuit of claim 125, wherein the first layer has a first surface voltage, the second layer has a second surface voltage, and the first surface voltage is lower than the second surface voltage.
- The integrated circuit of claim 124, wherein the metallization layer includes a nickel 134. metallization layer.
- (New) The integrated circuit of claim 134, wherein the first layer of material includes 135. doped polysilicon.



METHOD FOR FORMING A METALLIZATION LAYER

136. (New) The integrated circuit of claim 134, wherein the first layer of material includes undoped polysilicon.

- 137. (New) The integrated circuit of claim 134, wherein the first layer of material includes germanium.
- 138. (New) The integrated circuit of claim 134, wherein the second layer includes titanium nitride.
- 139. (New) The integrated circuit of claim 134, wherein the second layer includes a barrier layer material.
- 140. (New) The integrated circuit of claim 134, wherein the first layer and the second layer have a thickness on the order of 100 to 500 Å.
- 141. (New) The integrated circuit of claim 134, wherein the nickel metallization layer fills the contact vias.
- 142. (New) The integrated circuit of claim 134, wherein the first layer has a first surface voltage, the second layer has a second surface voltage, and the first surface voltage is lower than the second surface voltage.
- 143. (New) The integrated circuit of claim 124, wherein the metallization layer includes a palladium metallization layer.
- 144. (New) The integrated circuit of claim 143, wherein the first layer of material includes doped polysilicon.



METHOD FOR FORMING A METALLIZATION LAYER

(New) The integrated circuit of claim 143, wherein the first layer of material includes 145. undoped polysilicon.

- (New) The integrated circuit of claim 143, wherein the first layer of material includes 146. germanium.
- (New) The integrated circuit of claim 143, wherein the second layer includes titanium nitride.
- (New) The integrated circuit of claim 143, wherein the second layer includes a barrier 148. layer material.
- 149. (New) The integrated circuit of claim 143, wherein the first layer and the second layer have a thickness on the order of 100 to 500 Å.
- (New) The integrated circuit of claim 143, wherein the palladium metallization layer fills 150. the contact vias.
- 151. (New) The integrated circuit of claim 143, wherein the first layer has a first surface voltage, the second layer has a second surface voltage, and the first surface voltage is lower than the second surface voltage.

